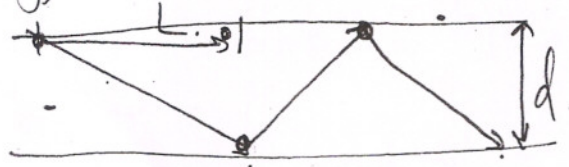


⇒ Knudsen Diffusion :- / Knudsen Transport. Lecture-5



Depends upon:

- Velocity of molecule
  - Diameter of pore
  - Mean free path
- } Related.

MFP → more, Diameter - small → KD → More wall collision  
 → less, Diameter → large → ND → More Gas molecule

⇒ Activity of Catalyst: 'a'  $\xrightarrow{-da = k'_d C_d^m a^d}$

$a = 1, t = 0$   
 $a < 1, t = t$

$-\frac{da}{dt} = k'_d C_d^m a^d$  → order of Deactivation chemistry.

$a = \frac{\text{Rate of Rxn with Catalyst at time } t}{\text{Rate of Rxn with Catalyst at time } t=0}$

⇒ How Catalyst get Deactivated :-

- ① Decay Reaction
- ② Pore diffusion
- ③ Temperature / op. Condition → Independent

- Parallel → Byproduct  $A \rightarrow R + P \downarrow$
- Series → Product Decomposition  $A \rightarrow R \rightarrow P \downarrow$
- Side by side → Inerts  $A + P \rightarrow R + P \downarrow$

P → Poisoning Element - Occupying Active surface Area of Catalyst.

② Pore diffusion :-

Effect of pore diameter is neglected

- $\phi < 0.3 \rightarrow \eta = 1 \rightarrow$  Uniform distribution } Parallel Rxn.
- $\phi > 3 \rightarrow \eta = \frac{1}{\phi} \rightarrow$  At exterior → slowly penetrate with time }
- $\phi < 0.3 \rightarrow \eta = 1 \rightarrow$  Uniform distribution } Series Rxn
- $\phi > 3 \rightarrow \eta = \frac{1}{\phi} \rightarrow A \rightarrow R \rightarrow P \rightarrow R$  is high in  $\rightarrow$  Series Rxn